



Dart Aerospace Ltd.
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C3-C-7

Job Sheet 201357



Part No: C3-C-7

Job Qty: 28 pcs

Part Name: Boss



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/19

Job Tracking No: re-identify

Due Date: 10/4/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG C3-C Rev J IPP Rev A 18.03.28 New issue DP Verify DD/IPP Rev. B 19.04.25 drawing revision DP Verify DD/IPP Rev. C 19.05.03 drawing revision DP Verify DD/IPP Rev. D 19.07.23 drawing update DP Verify DD

Ship Via:

Bill of Materials



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Container No: S219286



Part: C3-C-7

Job No: 201357

Serial No/Batch: S219286

Revision: J

Inspector:

Exp Date:

Instructions:

Date: 10/03/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
100	Rework - 1 - Startup Returns	28 pcs	10/4/19	10/4/19	0.00	0.00	QC 6 - 40 - S		
							QC 6 - 61 - S	DAS	
							QC 6 - 68 - S	81	
							QC 6 - 9 - S	9-89	OCT 03 2019
							QC 6 - 81 - S		
140	Packaging 3-1 - Stock - B4B	28 pcs	10/4/19	10/4/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		R
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		
							Packaging 3 - 21 - B4B		
							Packaging 3 - 22 - B4B		
							Packaging 3 - 23 - B4B		
							Packaging 3 - 24 - B4B		
							Packaging 3 - 25 - B4B		
							Packaging 3 - 26 - B4B		
							Packaging 3 - 27 - B4B		
							Packaging 3 - 28 - B4B		
							Packaging 3 - 29 - B4B		
							Packaging 3 - 30 - B4B		
							Packaging 3 - 31 - B4B		
							Packaging 3 - 32 - B4B		
							Packaging 3 - 33 - B4B		
							Packaging 3 - 34 - B4B		
							Packaging 3 - 35 - B4B		
							Packaging 3 - 36 - B4B		
150	QC 21 - SA	28 pcs	10/4/19	10/4/19	0.00	0.00	QC 21 - SA - 21	DAS	
							QC 21 - SA - 70	21	OCT 03 2019
							QC 21 - SA - 53	9-89	
Part Op 140 - Identify as per dwg & Stock Location: <u>WACCI-CAGE3</u> Descriptions: 150 - QC21- Final Inspection - Work Order Release									
Job BOM									
Part / Item	Component Name	Quantity	Operation	Container					
C3-18-5	Boss	28 pcs (1 ea)	100-Rework - 1 - Startup Returns	5144179					
				5116808					

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Rework - 1 - Startup Returns	C3-18-5	28	28	0
Part Specifications				
Specifications could not be found.				

Plex 10/2/19 8:08 AM dart.lacelle.linda

Linda Lacelle

From: Engineering Support Group HBV
Sent: Wednesday, October 2, 2019 7:52 AM
To: Ross Black; Linda Lacelle; Engineering Support Group HBV
Subject: RE: Cage boss

Yes they are identical.

Vanessa Morel
Mechanical Designer

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From: Ross Black
Sent: October 1, 2019 12:14 PM
To: Linda Lacelle <llacelle@dartaero.com>; Engineering Support Group HBV <engineeringsupport@dartaero.com>
Subject: RE: Cage boss

There are very minor differences.

OD -7 = 0.13

OD -5 = 0.125

Chamfer -7 = 0.03 * 45 deg

Chamfer -5 = 0.04 * 45 deg

I think it is fair to say they are identical, however engineering has the final say.

Thanks
Ross

From: Linda Lacelle <llacelle@dartaero.com>
 Sent: Tuesday, October 1, 2019 12:03 PM
 To: Ross Black <rblack@dartaero.com>
 Subject: FW: Cage boss

Can you please confirm that these are identical?

From: Eric Laroque <elaroque@dartaero.com>
 Sent: Tuesday, October 1, 2019 11:33 AM
 To: Linda Lacelle <llacelle@dartaero.com>
 Subject: Cage boss

Allo Linda;
 would we be able to pull these cage boss that are exactly the same as the new ones with a different number?
 Make a special work order pulling C3-18-5 and turning them to C3-c-7. The drawings are identical.

Operation Number	Operation	Container No	Job	Master Unit Number	Quantity	Weight	Serial No/Batch	Location	Container	Status	Added
Part Number: C3-18-5 Revision: Boss											
150	QC 21 - SA	S116808			5 pcs	0	S116808	WA001-CAGES	Bin	Stock	10/9/2018
		S144179	188478		23 pcs	0	S144179	WA001-CAGES	Bin	Stock	1/11/2019
Operation Totals:					2	0					
Part Totals:					2	0					
Totals:					2	0					